

FIG. 1



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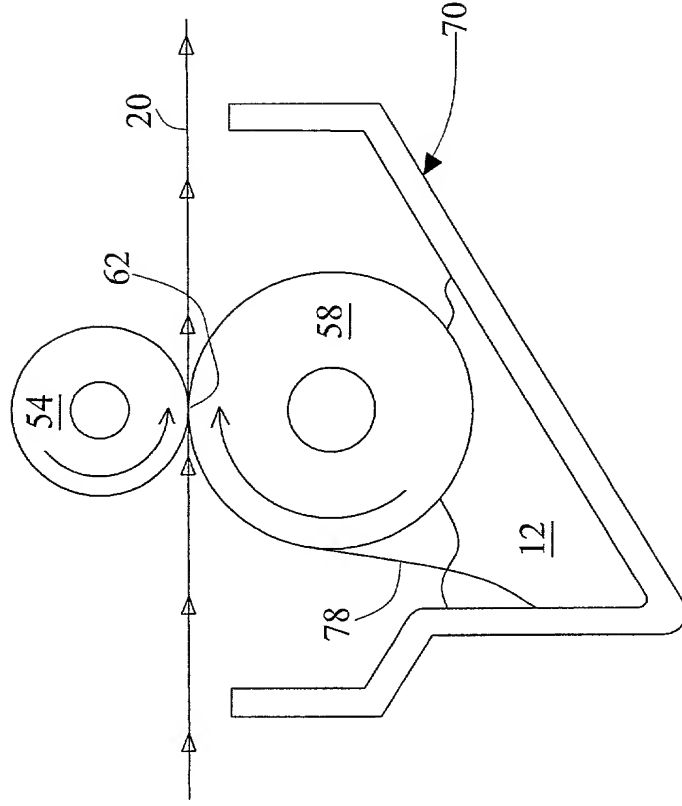


FIG. 3

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COAT WT. VS. SPEED & BLADE ANGLE

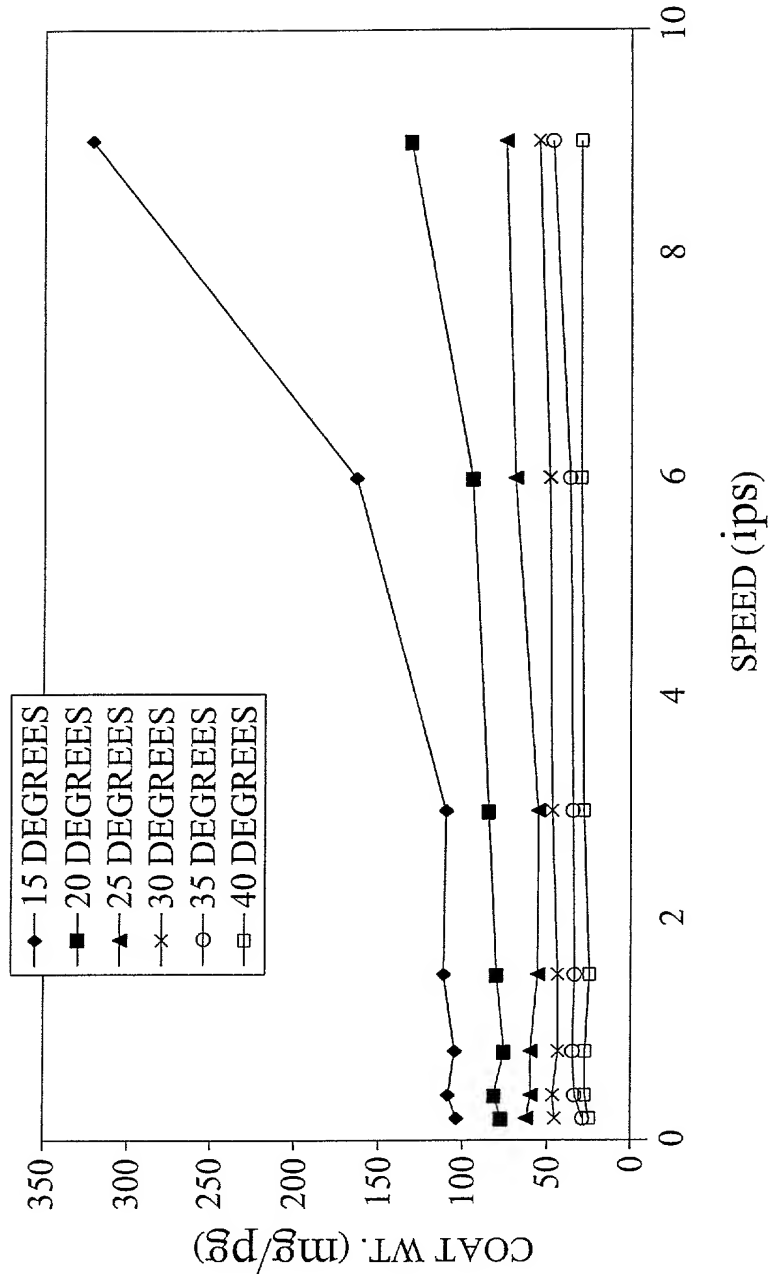


FIG. 4

COAT WT. VS. SPEED & ROLL ROUGHNESS

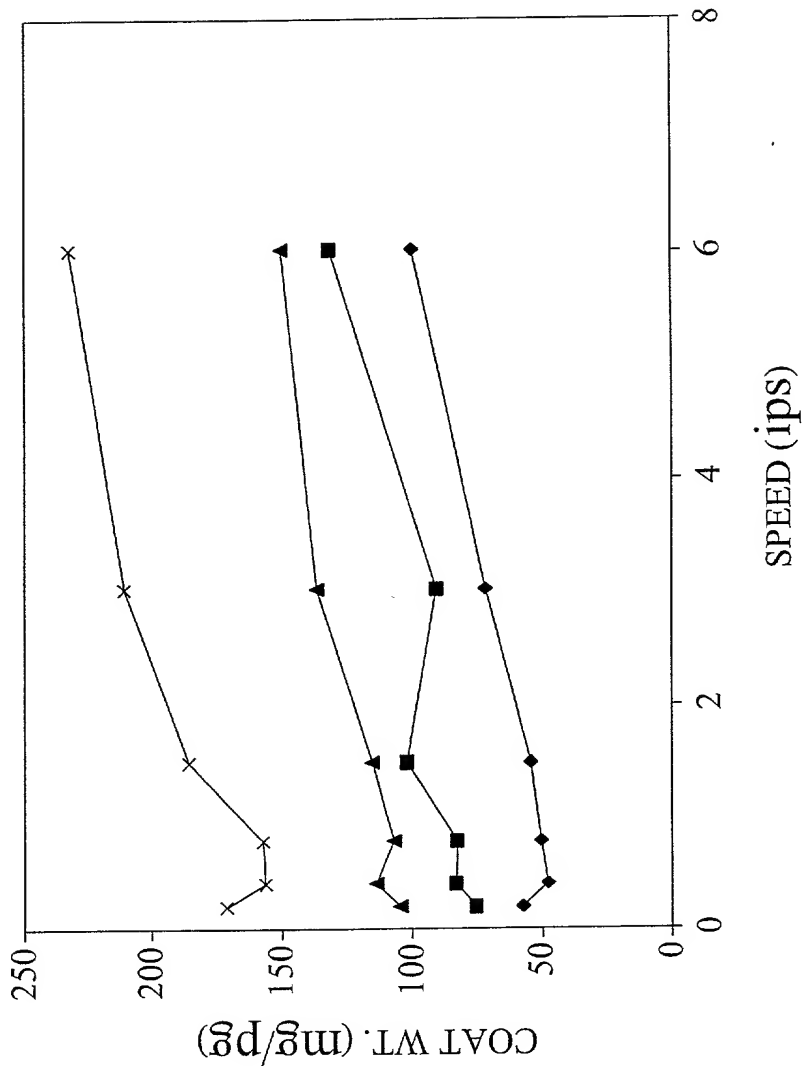


FIG. 5

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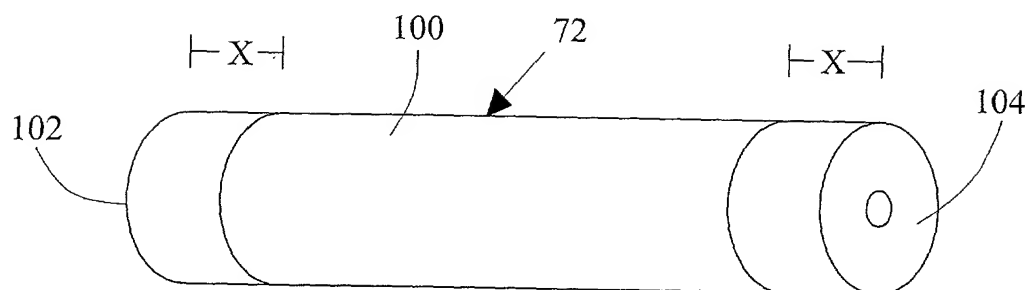


FIG. 6

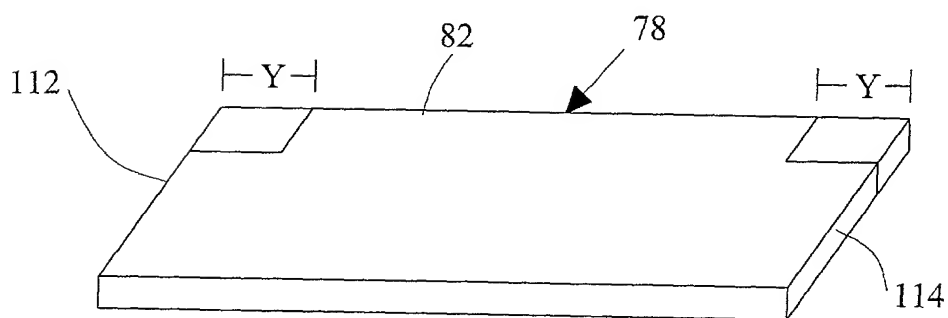


FIG. 7